



T SERIES

variable or fixed speed 1500 - 2500 r/min

5.5 - 28.5 kW | 7.4 - 38.0 bhp

# TR Air Cooled Engines

TR1 | TR2 | TR3



#### **SPECIAL ATTRIBUTES**

- variable and fi xed-speed builds available
- designed for continuous operation in ambient temperatures up to 40°C (104°F)
- oil cooling by means of air fl ow over deep crankcase finning
- \*TR1/2 -If operating at 1500/1800 rpm in a genset application, please refer to Applications Department for cyclic irregularity implications

#### **BASIC ENGINE CHARACTERISTICS**

- diesel fuelled and approved for operation on biodiesel, that conforms with ASTM D6751 and EN14214, concentrations of up to 20%
- direct injection
- 1, 2 or 3 cylinders
- air cooled
- naturally aspirated
- hand start (electric optional)

#### **DESIGN FEATURES AND EQUIPMENT**

- medium duty air cleaner
- inlet and exhaust manifolds
- self vent fuel system with individual fuel injection pumps
- fuel filter
- self regulating plunger type lubricating oil pump
- spin-on lubricating oil filter
- decompressor levers
- flywheel
- flywheel housing with SAE4 flange
- 250 hour service intervals
- mechanical governing:
- variable speed 900-2500 r/min
- fixed speed 1500 and 1800 r/min
- operators' handbook

#### **OPTIONAL ITEMS**

- 12V electric start
- heavy duty air cleaner

A range of options allows you to select a specification that matches your requirements, please consult your Lister Petter distributor TR engines TDS 2

POWER OUTPUTS TO ISO3046									
	Power	Engine Power							
Speed, r/min		TR1				TR2			
		Gross		Net		Gross		Net	
		kWm	bhp	kWm	bhp	kWm	bhp	kWm	bhp
1500	Continuous	5.5	7.4	5.5	7.4	11.0	14.8	11.0	14.8
1300	Fuel stop	6.1	8.2	6.1	8.2	12.1	16.2	12.1	16.2
1800	Continuous	6.7	9.0	6.7	9.0	13.1	17.6	13.1	17.6
	Fuel stop	7.4	9.9	7.4	9.9	14.4	19.3	14.4	19.3
2000	Continuous	7.3	9.8	7.3	9.8	14.5	19.4	14.5	19.4
	Fuel stop	8.0	10.7	8.0	10.7	16.0	21.5	16.0	21.5
2500	Continuous	8.6	11.5	8.6	11.5	17.3	23.2	17.3	23.2
2300	Fuel stop	9.5	12.7	9.5	12.7	19.0	25.5	19.0	25.5
c 1		TR3							
Speed, r/min	Power	Gross		Net					
17111111		kWm	bhp	kWm	bhp				
1500	Continuous	16.8	22.5	16.8	22.5				
1500	Fuel stop	18.5	24.8	18.5	24.8				
1800	Continuous	20.2	27.1	20.2	27.1				
	Fuel stop	22.2	29.8	22.2	29.8				
2000	Continuous	22.2	29.8	22.2	29.8				
	Fuel stop	24.4	32.7	24.4	32.7				
2500	Continuous	25.9	34.7	25.9	34.7				
	Fuel stop	28.5	38.2	28.5	38.2				

VARIABLE SPEED   TORQUE						
Variable	e Speed	r/min	1500	1800	2000	2500
TD1	TR1	Nm	38.8	39.2	38.2	36.3
INI		lbf ft	28.6	28.9	28.2	26.8
TR2		Nm	77.0	76.4	76.4	72.6
INZ	Fuel Stop	lbf ft	56.8	56.3	56.3	53.5
TR3		Nm	117.8	117.8	116.5	108.9
		lbf ft	86.9	86.9	85.9	80.3

#### Notes

## RATING DEFINITIONS TO ISO 3046

#### **ISO Standard Conditions**

Barometric pressure 100 kPa Relative humidity 30% Ambient air temperature at the inlet manifold 25°C

#### **Fixed Speed: Continuous Power (ICN)**

The power in kW which the engine is capable of delivering continuously at the stated crankshaft speed, under ISO 3046 standard conditions, measured at the flywheel without power-absorbing accessories, provided that the engine is overhauled and maintained in good operating condition and that fuel to BS EN 590 Class A1 or A2, and lubricating oils to the correct performance specification and viscosity classification as recommended by Lister Petter Limited are used.

#### Fixed Speed (Fuel Stop): Overload Power (ICXN)

The maximum power in kW which the engine is capable of delivering intermittently at the stated crankshaft speed for a period not exceeding one hour in any period of twelve hours of continuous running, immediately after working at the continuous power, under ISO 3046 standard conditions and with the provisions specified for continuous power in item (1) above, but with the fuel limited so that the fuel stop power cannot be exceeded.

#### Variable Speed (Fuel Stop): Continuous Power (IFN)

The maximum power in kW which the engine is capable of delivering continuously at the stated crankshaft speed, under ISO 3046 standard conditions, and with the provisions specified in item (1) above, but with the fuel limited so that the fuel stop power cannot be exceeded.

#### Variable Speed (Fuel Stop): Overload Power (IOFN)

The maximum power in kW which the engine is capable of delivering intermittently at the stated crankshaft speed for a period not exceeding one hour in any period of twelve hours of continuous running, immediately after working at the continuous power, under ISO 3046 standard conditions and with the provisions specified for continuous power in item (3) above, but with the fuel limited so that the fuel stop power cannot be exceeded.

#### **Derating**

For non-standard site conditions, reference should be made to relevant BS, ISO & DIN standards.

<sup>\*</sup> For fixed speed engines the powers at these speeds are the same.

<sup>1.</sup> Power ratings (measured at the fl ywheel) and fuel consumptions, apply to a fully run-in, non-derated engine without power absorbing accessories or transmission equipment.

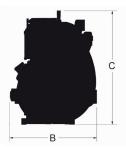
<sup>2.</sup> The overload capability applies to a fully run-in engine. This is normally attained after a running period of about 50 hours.

TECHNICAL DATA							
		TR1	TR2	TR3			
Type of fuel injection		Direct	Direct	Direct			
Number of cylinders		1	2	3			
Aspiration		Natural	Natural	Natural			
Direction of rotation looking on f	lywheel end	Anti clockwise	Anti clockwise	Anti clockwise			
Nominal cylinder bore	mm	98.42	98.42	98.42			
Nominal Cylinder Dore	in	3.875	3.875	3.875			
Stroke	mm	101.6	101.6	101.6			
Stroke	in	4.0	4.0	4.0			
Total aulinday sanasity	litre	0.773	1.55	2.32			
Total cylinder capacity	in <sup>3</sup>	47.17	94.35	141.52			
Compression ratio		15.5:1	15.5:1	15.5:1			
Minimum idling speed	r/min	850	850	850			
Number of flywheel ring gear tee	eth	110	110	110			
Crankshaft end thrust	kgf	132	132	132			
(maximum continuous)	lbf	290	290	290			
Cuantina va avvina (minima va)	mbar	2.0	2.5	3.0			
Crankcase vacuum (minimum)	in H <sub>2</sub> O	0.8	1.0	1.2			
	mbar	3.5	4.6	7.5			
Crankcase vacuum (average)	in H <sub>2</sub> O	1.4	1.8	2.9			
Lubricating oil pressure (mean)	bar	2.0	2.0	2.0			
with the oil at 110°C (230°F)	lbf ft²	29	29	29			
	יון ומו	23	27				
Lubricating oil pressure at idle	bar	1.0	1.0	1.0			

APPROXIMATE FUEL CONSUMPTION   100% LOAD							
Speed,	TF	TR1		TR2		TR3	
r/min	g/kWh	l/h	g/kWh	l/h	g/kWh	l/h	
1500	229	1.5	237	3.1	230	4.6	
1800	238	1.9	237	3.7	229	5.5	
2000	242	2.1	238	4.1	231	6.1	
2500	244	2.5	238	4.9	237	7.3	

### **APPROXIMATE DIMENSIONS AND WEIGHT**





		TR1	TR2	TR3
	ka	153	185	230
Dry weight	kg 			
	lb	337	408	507
Length (A)	mm	444	571	698
without fuel tank	in	17.5	22.5	27.5
Width (B)	mm	521	521	521
	in	20.5	20.5	20.5
Hoight (C)	mm	683	683	683
Height (C)	in	26.9	26.9	26.9



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#### **Production Facility**

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**MADE IN BRITAIN**